

Archco™ Epoxy Tank Caulk

Epoxy Caulk for Sealing Rivets and Smoothing of Seams in Storage Tanks

STEP 1

Prepare the surface by removing all dirt, loose paint, and other contaminants by abrasive blasting or high pressure water blasting (not shown).

SURFACE PREPARATION



STEP 2

With gloved hands, hand scoop a quantity of Part A and Part B in equal amounts. Mix with putty knife to make a uniform grey colour.

MIX PRODUCTS



STEP 3

Apply by hand, trowl or putty knife. Spread the epoxy smoothly onto the surface in 1/8" to 1/4" (3.12 to 6.25 mm) thick layer or as needed. Make sure surfaces are contoured with no sharp edges. If using epoxy as a patch or grout (not shown), force the material into the low areas and smooth by putty to the thickness needed.

APPLY ARCHCO EPOXY TANK CAULK



STEP 4

After product has been applied, allow it to cure.

24 hrs @ 50°F (10°C)

2 hrs @ 75°F (24°C)

1 hr @ 90°F (32°C)

Apply topcoat once dried.

ALLOW PRODUCT TO CURE



Victoria Office:
411-413 Victoria Street
Brunswick, VIC 3056

Tel: +61 3 9356 7600
Fax: +61 3 9387 6973
denso@densoaustralia.com.au
www.densoaustralia.com.au

VER 1708.14

A Member of
Winn & Coales International