

## Installation Instructions

### Denso Wrapping Machine - Standard

#### Application

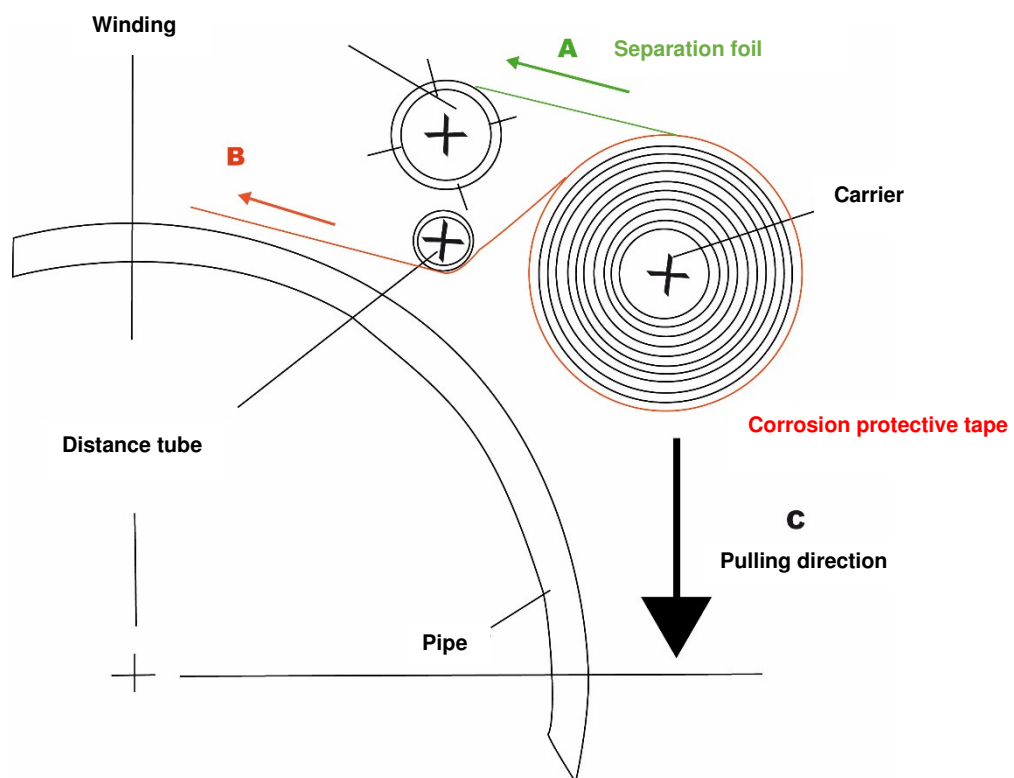
The wheels of the Denso Wrapping Machine - Standard may be adjusted to different pipe dimensions.

The corrosion protective tape roll (50 mm, 100 mm or 150 mm width) is pushed onto the carrier core, which is equipped with three embedded driving rolls.

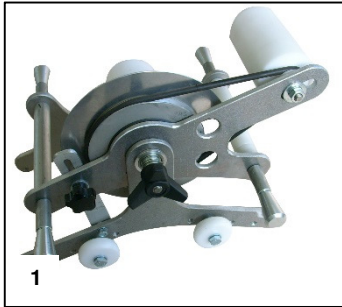
The overlapping width of the corrosion protective tape to be applied is set and fixed with the set screw at the aluminium frame. The wrapping tension is regulated by the hand wheel.

The Denso Wrapping Machine to be positioned on the primed and dry pipe surface. The beginning of the tape is positioned on the pipe surface and pressed on firmly.

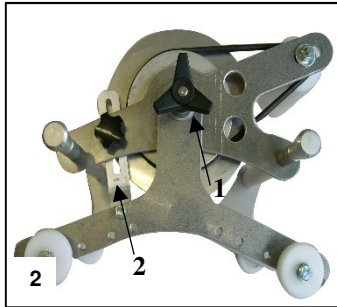
All four wheels must always run on the pipe surface during the pulling of the Denso Wrapping Machine around the pipe. The running off corrosion protective tape keeps the tool from the pipe apex up to approx. 90° downwards to the pipe. In this area the tool may be let off, as it stands firmly on the pipe. When wrapping the lower pipe surface, the Denso Wrapping Machine is pulled down around the pipe and led up again on the other side.



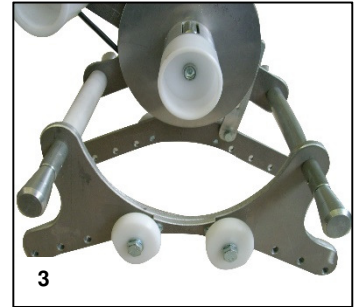
Manual wrapping tool for the application of cold applied corrosion protective tapes



1  
Denso Wrapping Machine (standard) for the application of tapes with 50 mm, 100 mm and 150 mm width



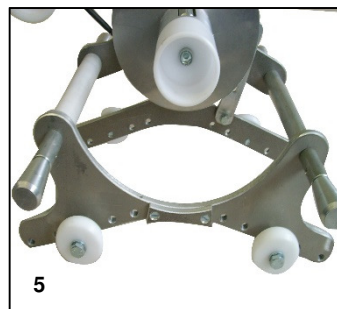
(1) Setting of the wrapping tension, (2) Setting of the overlap



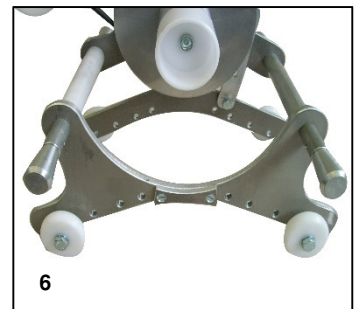
3  
Wheel position for  $\geq$  DN 100



4  
Wheel position for  $\geq$  DN 200



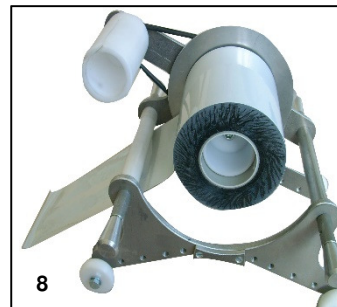
5  
Wheel position for  $\geq$  DN 300



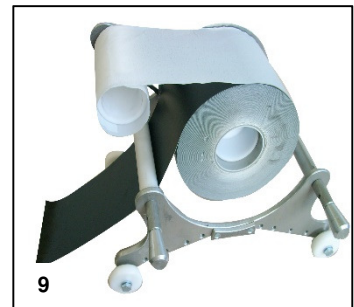
6  
Wheel position for  $\geq$  DN 450



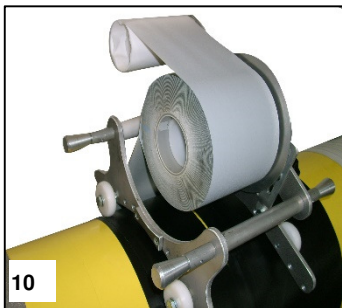
7  
Wheel position for  $\geq$  DN 600



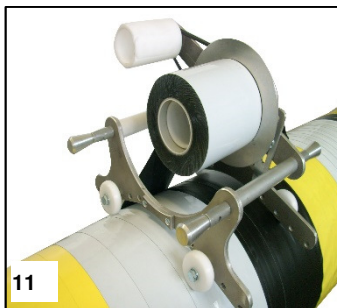
8  
Tape guide for tapes without separation foil



9  
Tape guide for tapes with separation foil



10  
Wrapping of a tape with separation foil acc. to Installation Instructions



11  
Wrapping of a tape without separation foil acc. to Installation Instructions