

# DENSO Hi-TACK PRIMER

## Hi-Tack Petrolatum Tape Primer

### Description

Denso Hi-Tack Primer is a high melting point petrolatum with added adhesive properties. The primer is very tacky and aids adhesion of petrolatum tapes.

### Uses

The primer is typically used on irregularly shaped surfaces or where additional adhesive qualities are required. Denso Hi-Tack Primer will penetrate existing rust, displace moisture and aid the adhesion of petrolatum tapes.

### Features

- Minimal surface preparation (SSPC SP 2-3)
- Non-hardening and non-cracking
- Accommodates vibration and movement of substrate
- No shut-down necessary
- Highly resistant to mineral acids, alkali and salts
- Conforms to irregular surfaces
- Brush applied

### Application

Prepare surfaces by removing all loose scale, rust or other foreign matter in accordance to SSPC SP2 "Hand Tool Cleaning" or SP3 "Power Tool Cleaning". High pressure water wash of 3,000 - 7,000 psi (20.68 - 48.26 MPa) is also suitable.

Apply a thin uniform coat of Denso Hi-Tack Primer by brush at a coverage rate of 5 m<sup>2</sup>/L (wet film thickness 200  $\mu$ m, dry film thickness 140  $\mu$ m). For maximum performance, allow primer to reach a tack-dry state before applying mastic or tape (approximately 1 hour).



# Denso Hi-Tack Primer

## PROPERTY SPECIFICATIONS

PROPERTIES	VALUE
Solids Content (ISO 1515)	70%
Density @ 15°C (ASTM 1475)	0.91
Flash Point (ASTM D92)	32°C min.
Application Temperature	0°C to 50°C
Service Temperature	-20°C to 60°C
Peak Intermittent Service Temperature	65°C
Coverage Capacity	5 m <sup>2</sup> /L
Shelf-life	≥ 2 years

### PACKAGING:

5 L



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