

# DENSO PRIMER D™

## Bitumen Tape Primer

### Description

Denso Primer D is an oxidised bitumen dissolved in an aromatic hydrocarbon solvent. It may be brush or spray applied on metal or concrete surfaces.

### Uses

Denso Primer D is designed to promote adhesion of bitumen tapes to steel pipelines, concrete surfaces/culverts and fittings.

### Features

- Fills surface irregularities for intimate contact of bitumen tape compound
- Promotes high adhesion
- Resists degradation in aggressive industrial and climatic conditions
- Fast drying
- Highly resistant to mineral acids, alkali and salts
- Can be brush or spray applied

### Application

Prepare steel to St2 (power brushed) / AS1627 P.2 (minimum), if required. Edges on existing adjacent coatings should be chamfered to remove step down. Abrade approximately 100 mm band of pre-existing factory coatings and degrease using solvent (toluene) either side of the joint.

Note: concrete surfaces must be well cured and dry with all loose material removed from surface.

Thoroughly stir the primer in its container to ensure uniformity prior to use. Brush, sponge or spray apply an even coating at a rate of 9-11 m<sup>2</sup>/L.



# Denso Primer D™

## PROPERTY SPECIFICATIONS

<b>PROPERTIES</b>	<b>VALUE</b>
Specific Gravity	0.92
Solids Content	60%
Viscosity (AG:PT/T111)	200 ± 50 cP
Drying Time (Tack Dry)	10 - 15 min @ 20°C
Flash Point	> 24°C (closed cup)
Application Temperature	0°C to 55°C
Service Temperature	-20°C to 65°C
Coverage Capacity	9-11 m <sup>2</sup> /L

### PACKAGING:

4 L (2/carton)  
20 L Pail



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