

# **PROTAL™ 7300**

## **Moisture Tolerant Pipeline Liquid Coating**

### **Description**

Protal™ 7300 is a VOC free, 100% solids epoxy coating specially formulated to coat dry, damp or wet surfaces. It is a high build liquid coating that can be applied by applicator pad or brush.

### **Uses**

For the exterior coating of pipelines, structures or other steel surfaces that may be wet or damp due to the environment or as a result of atmospheric condensation.

### **Features**

- Fast cure on cold, damp or wet pipe
- Can be applied to wet or damp surfaces
- High build (up to 50 mils / 1270 microns in one coat)
- Excellent adhesion to wet and damp surfaces
- Safe and environmentally friendly
- Excellent gouge, abrasion and impact resistance
- Can easily be applied with applicator pad or brush method

### **Application**

Prepare surfaces by grit blasting to a clean near white finish, SSPC-SP 10, NACE No. 2 or Sa 2-1/2. Appropriate angular shall be used to achieve a 2.5 to 5 mil (63 to 127 microns) anchor profile. Initially stir the base and hardener. Add hardener to the base and mix at a slow speed until a constant colour is achieved making sure all sides of container are scraped. Application shall take place immediately after mixing. Apply product onto the surface with Denso Applicator Pad or brush, spread down and around the surface in bands beginning from the leading edge of the material. If applying to a wet surface displace water as the coating is being applied. A wet-film thickness gauge shall be used to measure mil thickness during application.

For complete instructions, please refer to the Protal™ 7300 Hand Application Specifications.

# Protal™ 7300

## TECHNICAL DATA

PROPERTIES	VALUE
Solids Content	100%
Base Component - (Unmixed) @ 77°F (25°C)	
Viscosity	160,000 cP
Colour	White
Hardener - (Unmixed) @ 77°F (25°C)	
Viscosity	16,500 cP
Colour	Black
Mixed Material - (Mixed) @ 77°F (25°C)	
Viscosity	100,000 cP
Colour	Grey
Mixing Ratio (A/B) by Volume	2 Parts Base:1 Part Hardener
Cure Times	
Pot Life @ 77°F (25°C)	10 - 12 Minutes
Pot Life @ 97°F (36°C)	7 - 8 Minutes
Handling Time @ 50°F (10°C)	12 Hours
Handling Time @ 72°F (22°C)	6 Hours
Handling Time @ 117°F (47°C)	3 Hours
Shore D Hardness	70
Theoretical Coverage	14 ft <sup>2</sup> /30 mils/liter (1.301 m <sup>2</sup> /762 microns/liter)
Actual Coverage	6 - 8 ft <sup>2</sup> /30 mils/liter (0.5574 - 0.7432 sq. m./liter)
Thickness	
Minimum/Maximum	30/60 mils (762/1524 microns)
Recommended	30 mils (762 microns)
Holiday Detection	125 volts/mil (4920 V/mm)
Cathodic Disbondment (28 days at 150°F (65°C) @ -1.5 V (CSA Z245.20-14)	
Dry Substrate	8.2 mm (8,200 microns)
Damp Substrate	6.9 mm (6,900 microns)
Wet Substrate	6.1 mm (6,100 microns)
Water absorption, % weight gain, RT after 5 days	1.8%
Gouge Resistance	19 mils (482 microns)
Tabor Abrasion (1,000 cycles, CS-17 wheel, 1 kg load)	121 mg
Impact (CSA Z245.20-14) Temp. -22°F (-30°C) @ 1.5 joules	Pass – no holiday
Flexibility (CSA Z245.20-14) Temp. -22°F (-30°C) @ .45°/PD	Pass – no holiday
Pull-Off Adhesion (RT)	
Dry Substrate	3153 psi (21.74 MPa)
Damp Substrate	2363 psi (16.29 MPa)
Wet Substrate	2495 psi (17.2 MPa)
Adhesion to Steel Substrate ISO 21809-3 Annex C X-Cut Temp 74°F (23°C)	Group 1
Adhesion to Steel Substrate ISO 21809-3 Annex C X-Cut Temp 150°F - 28 Day Hot Water Soak	Group 1
Adhesion to FBE Coating ISO 21809-3 Annex C X-Cut Temp 74°F (23°C)	Group 1
Application and Service Temperature	32°F (0°C) to 150°F (65°C)

STORAGE: Minimum 24 months when stored in original containers @ 41°F (5°C) to 100°F (36°C). On job site where temperatures are below 60°F (16°C), product should be kept warm to mix properly.

CLEANING: Clean equipment with MEK or equivalent solvent cleaner.

HEALTH AND SAFETY: Wear protective clothing and ensure adequate ventilation. Avoid contact with skin and eyes. See safety data sheet for further information.

PACKAGING: 1 liter kit standard.



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